



Dart Aerospace Ltd.
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001956

D206-781-161KIV
Job Sheet 171137



Part No: D206-781-161KIV

Job Qty: 1 ea

Part Name: Rear Overhead Panel 206A / B, Ivory



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	1 Ea	3/9/18		0.00 0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	3/9/18		0.00 0.00	Packaging1-2		
120	QC	1 pcs	3/9/18		0.00 0.00	QC5		
125	DC	1 pcs	3/9/18		0.00 0.00	120 QC	1 pcs 3/9/18 0.00 0.00	QC4 Smb
130	Packaging	1 pcs	3/9/18		0.00 0.00	Packaging3-1		Smb
140	QC21-FG	1 Ea	3/9/18		0.00 0.00	QC21		Smb 18/03/17 P1002

Part Op 125 - Photocopy bluefile & type labels per PPP D206-781-161KIV CHG 001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-781-161KIV Location : FG118

DAS
21
3-80

MAR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R24	Screw	10 Ea (10 ea)	90-Start up Operation	FM 137061-4
D3823-1KIV	Rear Overhead-LH	1 Ea (1 ea)	90-Start up Operation	5054833
D3823-2KIV	Overhead Rear, RH-Ivory	1 Ea (1 ea)	90-Start up Operation	5054837
D3823-3KIV	Overhead Rear, Center-Ivory	1 Ea (1 ea)	90-Start up Operation	5054838
NAS43DD3-68	Spacer	10 Ea (10 ea)	90-Start up Operation	5054658

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R24	10	47	0
	D3823-1KIV	1	0	0
	D3823-2KIV	1	0	0
	D3823-3KIV	1	0	0
	NAS43DD3-68	10	0	0

Part Specifications

Specifications could not be found.



Container No: S055418



Part: D206-781-161KIV

Job No: 171137

Serial No/Batch: S055418

Revision:

Inspector:

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Date: 03/27/18

REFERENCE ONLY

D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Qty -191	Qty -193	Part Number	Description
X								D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X							D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X						D206-781-151	VERTICAL TUNNEL KIT
			X					D206-781-161	REAR OVERHEAD KIT
				X				D206-781-171	HAT BIN KIT
					X			D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
						X		D206-781-191	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
							X	D206-781-193	ROTOR BRAKE PANEL KIT
1								D3821-1	PANEL - W/O ROTOR BRAKE
	1							D3821-3	PANEL - W/ ROTOR BRAKE
4	4							NAS388-6-8P	SCREW
4	4							NAS391B6P	WASHER
		1						D3822-1	VERTICAL TUNNEL, LH
		1						D3822-2	VERTICAL TUNNEL, RH
		1						D3822-3	VERTICAL TUNNEL, AFT CENTER
		1						D3822-5	VERTICAL TUNNEL, TOP
		1						D3822-7	VERTICAL TUNNEL, LOWER
		2						D3800-1-100-800	LOOP STRIP
		2						D3800-3-100-800	HOOK STRIP
		4						NAS388-6-8P	SCREW
		14						NAS388-6-12P	SCREW
		18						NAS391B6P	WASHER
		4						ALS4-632-80	INSERT
		8						ALS4-632-130	INSERT
			1					D3823-1	REAR OVERHEAD, LH
			1					D3823-2	REAR OVERHEAD, RH
			1					D3823-3	REAR OVERHEAD, CENTER
			10					AN525-10R24	SCREW
			10					NAS43DD3-68	SPACER

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